TANKS FOR STORAGE OF LIQUIFIED AIR GASES

lapesa

CRYOGENIC TANK

Tank for storing liquified gases under pressure at cryogenic temperatures for air gases (N₂, Ar, O₂ and CO₂).

Tank consists of two concentric containers made of austenitic stainless steel (inside) and carbon steel (outside), with strong thermal insulation between them.

Horizontal and vertical tanks with capacities from 5 m³ to 300 m³.

DESIGN

Working pressure: **from 5 to 30 bar.** For other pressure options please consult.

Minimum permissible temperature:-196°C.

Homologation according to the European Pressure Equipment Directive 2014/68/EU and harmonized standards **EN13458** or **EN13445**.

THERMAL INSULATION

The degree of thermal insulation of the tank and its efficiency are critical aspects for minimizing product losses and allowing long-term storage of liquefied gases at low temperatures.

In the **lapesa** tanks, this is achieved by filling the space between the two tanks with a specific material with high insulating power and a high degree of vacuum in the chamber, including an absorbent material for greater vacuum stability.

EXTERNAL FINISHING

The external surface is shotblasted and protected by two coats of paint: a high-performance anti-corrosion primer and a reflective white polyurethane enamel finish coat.

EQUIPMENT

Pipes made of austenitic **stainless steel**. Equipped with shut-off valves and pressure and level indicators.

PRESSURE REGULATION

Equipped with a pressure build up system (PBU) outside the tank, which compensates for the pressure drop caused by the extraction of liquid or gas.





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SCHEMATIC DIAGRAM Gas phase filling valve VG

- Liquid phase filling valve VL VC Consumption valve
- VR Overflow valve
- PPR Pressure Build up Unit (PBU) VEP Input valve PBU
- Output valve PBU VSP
- VRA Pressure regulator
- F Filter VAG Auxiliary valve – Gas phase
- IN Level
- IP Manometer
- vn Level gate valve By-pass valve re
- Bottom level valve ri
- rs Top level valve TP
- Pressure transmitter (according to model) τN Level transmitter (according to model)
- CS VS 3-way valve (safety)
- Safety valve SL
- Line safety valve VA
- Pressure relief valve Casing safety device
- Pe Tv Vacuum connection
- Mv Vacuum gauge device



INNER TANK MADE OF AUSTENITIC

Vertical model represented, for series D2200 and D3000

STAINLESS STEEL

MODELS AND MAIN FEATURES

| MODELS | LC5V | LC20V-22 | LC40V | LC60V | LC80V | LC106V | LC120V | LC130V | LC195V | LC240V | LC307V |
|------------------------|-------|----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Volume (m³) | 4,9 | 19,9 | 39,9 | 59,8 | 79,9 | 105,5 | 118,9 | 130,6 | 195 | 240 | 307 |
| Outer diameter D (mm) | 2.200 | 2.200 | 3.000 | 3.000 | 3.500 | 3.500 | 3.900 | 3.900 | 4.200 | 4.200 | 4.200 |
| Total height L (mm) | 3.830 | 10.130 | 10.174 | 14.174 | 13.348 | 16.938 | 15.216 | 16.516 | 19.580 | 23.580 | 29.580 |
| Tank empty weight (kg) | 3 | 7,3 | 13,4 | 18,4 | 20,7 | 25,9 | 30,8 | 32,9 | 47 | 55,7 | 68,7 |
| | | | | | | | | | | | |

*Weight with reference to 9 bar model



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